



## SNIJTAPPEN

M	Boor Ø	Gat Ø*
M 1.4 X 0.3	1.10	1.13
M 1.6 X 0.35	1.25	1.30
M 2 X 0.4	1.60	1.65
M 2.5 X 0.45	2.10	2.11
M 2.6 X 0.45	2.20	2.21
M 3 X 0.5	2.50	2.56
M 3.5 X 0.6	2.90	2.97
M 4 X 0.7	3.30	3.38
M 5 X 0.8	4.20	4.28
M 6 X 1	5.00	5.09
M 7 X 1	6.00	6.09
M 8 X 1.25	6.80	6.85
M 9 X 1.25	7.80	7.85
M 10 X 1.5	8.50	8.60
M 11 X 1.5	9.50	9.60
M 12 X 1.75	10.30	10.36
M 14 X 2	12.00	12.12
M 16 X 2	14.00	14.12
M 18 X 2.5	15.50	15.63
M 20 X 2.5	17.50	17.63
M 22 X 2.5	19.50	19.63
M 24 X 3	21.00	21.13
M 27 X 3	24.00	24.13
M 30 X 3.5	26.50	26.63
M 33 X 3.5	29.50	29.63
M 36 X 4	32.00	32.12

MF	Boor Ø	Gat Ø*
MF 6 X 0.75	5.30	5.33
MF 8 X 1	7.00	7.09
MF 8 X 0.75	7.30	7.33
MF 10 X 1.25	8.80	8.85
MF 10 X 1	9.00	9.09
MF 12 X 1.5	10.50	10.60
MF 12 X 1.25	10.80	10.85
MF 12 X 1	11.00	11.09
MF 14 X 1.5	12.50	12.60
MF 14 X 1	13.00	13.09
MF 16 X 1.5	14.50	14.60
MF 16 X 1	15.00	15.09
MF 18 X 2	16.00	16.12
MF 18 X 1.5	16.50	16.60
MF 18 X 1	17.00	17.09
MF 20 X 2	18.00	18.12
MF 20 X 1.5	18.50	18.60
MF 20 X 1	19.00	19.09
MF 22 X 1.5	20.50	20.60
MF 24 X 2	22.00	22.12
MF 24 X 1.5	22.50	22.60

## ROLTAPPEN

M	Boor Ø	Gat Ø*	
		Max.	Min.
M 1.4 X 0.3	1.27	1.28	1.25
M 1.6 X 0.35	1.46	1.48	1.43
M 2 X 0.4	1.83	1.86	1.80
M 2.5 X 0.45	2.31	2.34	2.27
M 2.6 X 0.45	2.41	2.44	2.37
M 3 X 0.5	2.80	2.83	2.76
M 3.5 X 0.6	3.25	3.29	3.21
M 4 X 0.7	3.71	3.75	3.66
M 5 X 0.8	4.65	4.70	4.60
M 6 X 1	5.56	5.61	5.50
M 8 X 1.25	7.45	7.52	7.38
M 10 X 1.5	9.34	9.41	9.26
M 12 X 1.75	11.22	11.3	11.13
M 14 X 2	13.10	13.19	13.00
M 16 X 2	15.10	15.19	15.00

MF	Boor Ø	Gat Ø*	
		Max.	Min.
MF 10 X 1.25	9.45	9.51	9.38
MF 10 X 1	9.55	9.61	9.49
MF 12 X 1.5	11.32	11.39	11.24
MF 12 X 1.25	11.45	11.51	11.38
MF 14 X 1.5	13.32	13.39	13.24
MF 16 X 1.5	15.31	15.38	15.23

G(BSP)	Boor Ø	Gat Ø*	
		Max.	Min.
G 1/8 - 28	9.29	9.36	9.22
G 1/4 - 19	12.53	12.64	12.42
G 3/8 - 19	16.03	16.14	15.92
G 1/2 - 14	20.12	20.25	19.99

UNC	Boor Ø	Gat Ø*
No. 2 - 56 UNC	1.80	1.83
No. 4 - 40 UNC	2.30	2.33
No. 6 - 32 UNC	2.80	2.83
No. 8 - 32 UNC	3.40	3.47
No. 10 - 24 UNC	3.90	3.89
1/4 - 20 UNC	5.10	5.19
5/16 - 18 UNC	6.60	6.65
3/8 - 16 UNC	8.00	8.07
7/16 - 14 UNC	9.40	9.45
1/2 - 13 UNC	10.90	10.91
9/16 - 12 UNC	12.20	12.33
5/8 - 11 UNC	13.60	13.75
3/4 - 10 UNC	16.60	16.70
7/8 - 9 UNC	19.60	19.61
1 - 8 UNC	22.30	22.45

UNF	Boor Ø	Gat Ø*
No. 6 - 40 UNF	2.90	2.97
No. 8 - 36 UNF	3.50	3.55
No. 10 - 32 UNF	4.10	4.12
1/4 - 28 UNF	5.50	5.53
5/16 - 24 UNF	6.90	6.97
3/8 - 24 UNF	8.50	8.57
7/16 - 20 UNF	9.90	9.96
1/2 - 20 UNF	11.50	11.54
9/16 - 18 UNF	12.90	13.00
5/8 - 18 UNF	14.50	14.60
3/4 - 16 UNF	17.50	17.59
7/8 - 14 UNF	20.50	20.57
1 - 12 UNF	23.30	23.46

NPT	Boor Ø	Gat Ø*
NPT 1/16 - 27	6.00	6.05
NPT 1/8 - 27	8.35	8.39
NPT 1/4 - 18	10.80	10.85
NPT 3/8 - 18	14.25	14.27
NPT 1/2 - 14	17.50	17.60
NPT 3/4 - 14	22.90	22.91
NPT 1 - 11 1/2	28.75	28.78



G(BSP)	Boor Ø	Gat Ø*
G 1/8 - 28	8.75	8.78
G 1/4 - 19	11.75	11.78
G 3/8 - 19	15.25	15.28
G 1/2 - 14	19.00	19.04
G 1/2 - 14	24.50	24.50
G 1 - 11	30.75	30.77

Rp(BSP)	Boor Ø	Gat Ø*
Rp 1/8 - 28	8.50	8.55
Rp 1/4 - 19	11.40	11.50
Rp 3/8 - 19	14.80	14.90
Rp 1/2 - 14	18.50	18.55
Rp 1/2 - 14	24.00	24.10
Rp 1 - 11	30.20	30.25

Rc(BSPT)	A	B
Rc 1/8 - 28	8.10	8.20
Rc 1/4 - 19	10.70	10.90
Rc 3/8 - 19	14.20	14.40
Rc 1/2 - 14	17.60	17.90
Rc 1/2 - 14	23.00	23.30
Rc 1 - 11	29.00	29.30

\* Eenheid: mm

Aanbevolen voor draadgaten met 85-90% volle draad

**HHTOOLS.NL**

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A: Schroefdraad deel profiel

B: Schroefdraad vol profiel

